## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **LISTING OF CLAIMS**

1. (Original) A glass fiber exhibiting good moisture resistance wherein said fiber is prepared from a glass composition consisting essentially of:

38-52 wt% SiO<sub>2</sub>,

8-17 wt% Al<sub>2</sub>O<sub>3</sub>,

7-17 wt% B<sub>2</sub>O<sub>3</sub>,

0-7 wt% RO, wherein R is Ca, Mg, or a combination thereof,

20-31 wt R<sup>1</sup><sub>2</sub>O, wherein R<sup>1</sup> is Na, K, or a combination thereof, and

0-2.5 wt% Li<sub>2</sub>O

and has a Final Aged Tensile value of at least 3000;

a HTV of 1700°F or less and a liquidus temperature at least 100°F lower than the HTV.

- 2. (Original) The glass fiber of claim 1, wherein the Final Aged Tensile value is at least 4000.
- 3. (Original) The glass fiber of claim 2, wherein the glass composition has a liquidus temperature at least 300°F lower than the fiberization temperature.

Application No. <u>09/840,435</u> Attorney's Docket No. <u>032264-040</u>

Page 3

- 4. (Original) The glass fiber of claim 2, wherein the glass composition has a liquidus temperature at least 400°F lower than the fiberization temperature.
- 5. (Original) The glass fiber of claim 2, wherein the glass composition has a liquidus temperature at least 450°F lower than the fiberization temperature.
- 6. (Original) The glass fiber of claim 1, wherein said glass composition is processed at a fiberization temperature of from 1450 to 1700°F without crystallization during processing.
- 7. (Original) The glass fiber of claim 1, wherein said glass composition is processed at a fiberization temperature of from 1500 to 1650°F without crystallization during processing.
- 8. (Original) The glass fiber of claim 1, wherein said glass composition is processed at a fiberization temperature of from 1450 to 1700°F without crystallization during processing and has a liquidus temperature at least 100°F lower than the fibrization temperature.
  - 9. (Original) The glass fiber of claim 1, wherein said glass composition is

processed at a fiberization temperature of from 1450 to 1700°F without crystallization during processing and has a liquidus temperature at least 300°F lower than the fiberization temperature.

- 10. (Original) The glass fiber of claim 1, wherein said glass composition is processed at a fiberization temperature of from 1450 to 1700°F without crystallization during processing and has a liquidus temperature at least 400°F lower than the fiberization temperature.
- 11. (Original) The glass fiber of claim 1, wherein said glass composition has a  $SiO_2$  content of 45 wt% or greater.
- 12. (Original) The glass fiber of claim 1, wherein said glass composition has a  $Al_2O_3$  content of 12 wt% or greater.
- 13. (Original) The glass fiber of claim 1, wherein said glass composition has a  $B_2O_3$  content of 12 wt% or greater.
- 14. (Original) The glass fiber of claim 1, wherein said glass composition has a combined Al<sub>2</sub>O<sub>3</sub> and B<sub>2</sub>O<sub>3</sub> content of 24 wt% or greater.
  - 15. (Original) The glass fiber of claim 1, wherein said glass composition has a

combined  $Al_2O_3$  and  $B_2O_3$  content of 20 wt% or greater and a  $SiO_2$  content of 45 wt% or less.

- 16. (Original) The glass fibers of claim 1, wherein said fibers have a measured biodissolution rate of greater than 300 ng/cm<sup>2</sup>/hr.
- 17. (Original) The glass fibers of claim 2, wherein said fibers have a measured biodissolution rate of greater than 300 ng/cm<sup>2</sup>/hr.
- 18. (Original) The glass fibers of claim 3, wherein said fibers have a measured biodissolution rate of greater than 300 ng/cm<sup>2</sup>/hr.
- 19. (Original) The glass fibers of claim 1, wherein said fibers have a measured biodissolution rate of greater than 400 ng/cm<sup>2</sup>/hr.
- 20. (Original) The glass fibers of claim 2, wherein said fibers have a measured biodissolution rate of greater than 400 ng/cm<sup>2</sup>/hr.
- 21. (Original) The glass fibers of claim 3, wherein said fibers have a measured biodissolution rate of greater than 400 ng/cm<sup>2</sup>/hr.
  - 22. (Original) A glass fiber exhibiting chemical resistance, moisture

resistance, and biosolubility, wherein said fiber is prepared from a glass composition consisting essentially of:

40-52 wt% SiO<sub>2</sub>,

8-15 wt% Al<sub>2</sub>O<sub>3</sub>,

8-15 wt% B<sub>2</sub>O<sub>3</sub>,

0-7 wt% RO, wherein R is Ca, Mg, or a combination thereof,

20-28 wt R<sup>1</sup><sub>2</sub>O, wherein R<sup>1</sup> is Na, K, or a combination thereof, and

0-2.0 wt% Li<sub>2</sub>O,

and has a Final Aged Tensile value of at least 3000;

a HTV of 1700°F or less and a liquidus temperature at least 100°F lower than HTV.

23. (Original) A glass fiber exhibiting chemical resistance, moisture resistance, and biosolubility, wherein said fiber is prepared from a glass composition consisting essentially of:

41-49 wt% SiO<sub>2</sub>,

8-12 wt% Al<sub>2</sub>O<sub>3</sub>,

10-15 wt% B<sub>2</sub>O<sub>3</sub>,

0-5 wt% RO, wherein R is Ca, Mg, or a combination thereof,

20-25 wt R<sub>2</sub>O, wherein R<sub>1</sub> is Na, K, or a combination thereof, and

0-1.0 wt% Li<sub>2</sub>O,

and has a Final Aged Tensile value of at least 3000;

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a HTV of 1700°F or less and a liquidus temperature at least 100°F lower than HTV.

24. (Original) A method for preparing glass fibers, which comprises contacting a primary with sufficient high temperature to create a loss of more volatile compounds of the glass composition from the outside of the primary to thereby create an outside shell which has a different composition than the fiber interior, wherein the primaries are prepared from a composition comprised of:

40-52 wt% SiO<sub>2</sub>,

7-17 wt%  $Al_2O_3$ ,

7-17 wt%  $B_2O_3$ ,

0-7 wt% RO, wherein R is Ca, Mg, or a combination thereof,

20-31 wt R<sup>1</sup><sub>2</sub>O, wherein R<sup>1</sup> is Na, K, or a combination thereof, and

0-2.5 wt% Li<sub>2</sub>O;

wherein the glass fibers exhibit biodissolution in excess of 150 ng/cm<sup>2</sup>/hr, and has a Final Aged Tensile value of at least 3000;

a HTV of 1700°F or less and a liquidus temperature at least 100°F lower than HTV.

25. (Original) The method of claim 24, wherein the composition is processed at a fibrization temperature of from 1450 to 1700°F without crystallization during processing.

Application No. <u>09/840,435</u> Attorney's Docket No. <u>032264-040</u> Page 8

- 26. (Original) The method of claim 24, wherein a pot and marble technique is employed to prepare the glass fibers.
- 27. (Original) The method of claim 24, wherein a direct melt method is employed to prepare the glass fibers.